

GardaMatt Rough

Description:

Unique paper with a very rough matt surface and with excellent printability.

GardaMatt Rough combines the good printability of the coated papers and the rough and natural touch from the uncoated ranges. It guarantees an excellent print quality and image definition with rich color reproduction, high contrast and good uniformity.

It is ideal for high-value books, catalogues, brochures, as well as specialist magazines and publications

Available in 100grs, 120grs and 140grs, sheets and reels.

End uses:

Brochures, Catalogues, Magazines, Books, Folders, Covers, Inserts

Print methods:

Flexo, Laser/Dry toner, Offset, Inkjet

Certificates:

- [PEFC Chain of Custody \(multisite\)](#)
- [FSC Chain of Custody \(multisite\)](#)
- [Paper Profile Garda](#)
- [Paper Profile GardaRecycled Print](#)
- [Paper Profile Creator - Cartiere del Garda](#)
- [REACH regulation Lecta](#)
- [ISO 14001 Environment](#)
- [ISO 50001 Energy Efficiency](#)
- [ISO 9001 Quality](#)
- [ISO 45001 Health and Safety - Lecta](#)

For applications that require specific certifications or approvals, please contact our sales teams.

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Technical specifications

| Property | Test Method | Unit | Tolerance | 100 | 120 | 140 |
|-------------------|--------------------------|--------------------|-----------|------|------|------|
| Substance | ISO 536 TAPPI T410 | g/m ² | ±4% | 100 | 120 | 140 |
| Thickness | ISO 534 TAPPI T 411 | µm | ±4% | 118 | 140 | 158 |
| Bulk | ISO 534 TAPPI T 411 | cm ³ /g | - | 1.18 | 1.17 | 1.13 |
| Relative humidity | TAPPI T502 | % | ±7 | 50 | 50 | 50 |
| Whiteness D65/10° | ISO 11475 | CIE | ±3 | 121 | 121 | 121 |
| Paper gloss | ISO 8254-1 TAPPI T480 | % | ±5 | 6 | 6 | 6 |
| Parker roughness | ISO 8791-4 TAPPI T555 | mm | ≤1.3*STD | 5.5 | 5.5 | 5.5 |
| Opacity | ISO 2471 TAPPI T519 | % | -2 | 94.5 | 96.0 | 97.5 |

Storage recommendations

Ideally, the paper should be stocked in pressrooms conditioned to 50% (±5) relative humidity and 23°C (±2) temperature.

In any case, extremes of temperature and humidity must be avoided.

The technical properties of the product are guaranteed for 12 months after the production date

Values are subject to change without notice.

Last update: 04/07/2026